



FEED THROUGH ASSEMBLY INSTALLATION INSTRUCTIONS

B-694—12/07

READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION

DISASSEMBLY



Observe all precautions normally applied when working on or around electrically charged devices.

- Disconnect feed through assembly power wire from solenoid terminal (Figure 1-Item #5).
- Disconnect feed through assembly ground wire connection (Figure 1-Item #10).
- Remove seal band covering feed through assembly to Tee fitting joint (Figure 1-Items A & B)
- Using wrenches of the proper size, hold fitting A, and loosen fitting B.

NOTE: Fuel will be present in the fuel line. Loosening fitting B will cause fuel to drain to fuel tank. Take proper precautions to contain any fuel leakage or spills.

ASSEMBLY



Observe all precautions normally applied when working on or around electrically charged devices.

- Carefully insert new feed through assembly into existing fuel line.
- Using wrenches of the proper size, refer to Figure 1—hold fitting A, and tighten fitting B to 53 FT/LBS (72 N/M).
- Connect feed through assembly ground wire connection (Figure 1-Item #10).
- Connect feed through assembly power wire to solenoid terminal (Figure 1-Item #5).
- Prime fuel system. Take proper precautions to contain any fuel leakage or spills.

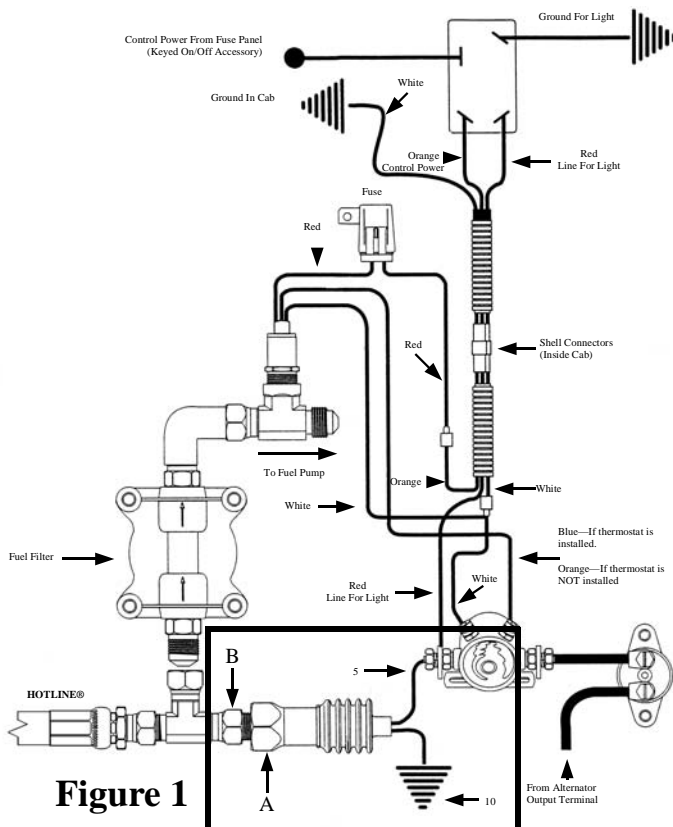


Figure 1

ELECTRICAL COMPONENTS WARRANTY HOTLINE®

All Arctic Fox® Electrical components are warranted for one year from date of sale to the original consumer against defects in workmanship and materials. The manufacturer's only obligation shall be to repair or replace at the manufacturer's option, the product, provided it is returned transportation prepaid to the factory within one year from date of sale to original consumer. Defects or failures due to incorrect installation, improper voltage, improper usage or handling, or by any other conditions beyond our control, as to any and all of which the manufacturer will be sole judge, are specifically excluded from this warranty. This warranty gives you specific legal rights. You may also have implied warranty rights which vary from state to state, or province to province, depending upon the location of your residence. No other liability of any kind, arising from the use of the product, whether defective or not, is assumed.

Field installed feed through assemblies carry no warranty with regards toward the integrity of the connection between the fuel line fitting and feed through assembly. As Arctic Fox has not had the opportunity to inspect or test this connection, any resulting air or fuel leaks are the sole responsibility of the individual performing the installation.