# INSTALLATION INSTRUCTIONS

# Hotline Feed Through Assembly

## READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION

### DISASSEMBLY

Observe all precautions normally applied when working on or around electrically charged devices.

- Disconnect feed through assembly power wire from solenoid terminal (Figure 1-Item #5).
- Disconnect feed through assembly ground wire connection (Figure 1-Item #10).
- Remove seal band covering feed through assembly to Tee fitting joint (Figure 1-Items A & B)
- Using wrenches of the proper size, hold fitting A, and loosen fitting B.

NOTE: Fuel will be present in the fuel line. Loosening fitting B will cause fuel to drain to fuel tank. Take proper precautions to contain any fuel leakage or spills.

- Continue to loosen fitting B until the feed through assembly can be removed from the fuel line.

### ASSEMBLY

Observe all precautions normally applied when working on or around electrically charged devices.

- Carefully insert new feed through assembly into existing fuel line.
- Using wrenches of the proper size, refer to Figure 1—hold fitting A, and tighten fitting B to 53 FT/LBS (72 N/M).
- Connect feed through assembly ground wire connection (Figure 1-Item #10).
- Connect feed through assembly power wire to solenoid terminal (Figure 1-Item #5).
- Prime fuel system. Take proper precautions to contain any fuel leakage or spills.

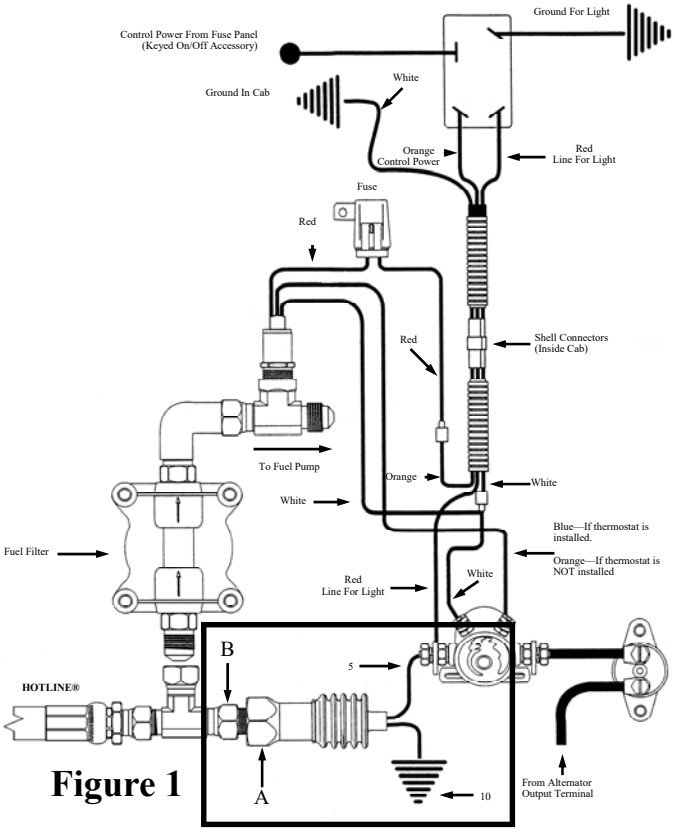


**Figure 1**

**WARRANTY**

The Phillips & Temro Industries and Arctic Fox warranty statements are located on the website at phillipsandtemro.com/terms


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