

INSTALLATION INSTRUCTIONS

CONTROL CABLE DIESEL POWERED ENGINE & CAB HEATER



NOTE

Shielded control cable provides protection from external electrical/radio frequency inference.



CAUTION

The ring terminal at each end of this cable must be properly grounded. Improper grounding may cause system malfunctions.

INSTALLATION PROCEDURE

- 1. Remove the controller 3A fuse and the main power 30A fuse.
- 2. Disconnect the control cable 7-pin connector from the controller and disconnect the control cable shielding ground ring terminal.
- 3. In the main burner enclosure, disconnect the control cable 7-pin connector and the control cable shielding ground from the heat exchanger main ground stud.
- 4. Remove the control cable from the vehicle and install/route the new control cable. The sealed end of the cable with black sheathing routes to the main burner unit.
- 5. Connect the 7-pin connector to the enclose harness. Connect the shielding ground ring terminal to the heat exchanger ring ground stud. **Be sure to reconnect all ground connections.**
- Connect the 7-pin connector to the controller. Connect shield ground, controller ground, and cab air ground (if installed) together and connect to negative terminal of battery.
- 7. Replace fuses and perform initial controller programming per operator manual.

WARRANTY

The Phillips & Temro Industries warranty statement is located on the website at phillipsandtemro.com/terms.