

**INSTALLATION
INSTRUCTIONS****SERVICE KIT INSTRUCTIONS
MACK & NAVISTAR****KIT CONTENTS**

- O-ring for 1 3/4" diameter
- Spacer bar
- Instructions
- Tee bar
- Sealing washer
- Clamping channel
- 10-32 hex nut

After the heater is removed from the engine, renew the O-ring seal and locking device as follows:

DISASSEMBLY

1. Remove the large O-ring on the outside of the adapter. Be sure not to damage the groove or lip.
2. Remove the locking device by backing off the nut beyond the deformed threaded section. Also remove and discard the seal washer and other parts of locking device.
3. Clean the O-ring groove and seal area around the center hole.

ASSEMBLY

1. Place the tee bar/screw assembly through the hole in the V-channel and then through the hole in the heater adapter.
2. Place the sealing washer over screw with rubber side toward heater.

**CAUTION**

Be sure tee bar is between upturned edges of V-channel. Place spacer over screw with the countersunk hole side toward the seal. Install nut against spacer but do not tighten.

3. Stake or distort protruding end of screw to prevent backing out of screw.
4. Reinstall heater per installation instructions.

WARRANTY

The Phillips & Temro Industries warranty statement is located on the website at phillipsandtemro.com/terms.